



**RINGING GEL – MINERAL OIL FREE  
ETB433**

<b>INGREDIENTS</b>	<b>INCI NAME</b>	
Water	Water	55.8%
Glycerin	Glycerin	10.0%
Silkflo 366 NF	Hydogenated Polydecene	12.0%
Hetoxol IS-2	Isosteareth-2	4.4%
Hetoxol I-20-20	Octyldodeceth-20	17.6%
Mackstat DM	DMDM Hydantoin	<u>0.2%</u>
		100.0%

**PROCEDURE**

- 1) Combine the water Glycerin and heat to 80C.
- 2) In a separate vessel combine the Silkflo 366 NF, Hetoxol IS-2 and Hetoxol I-20-20 and heat to the same temperature.
- 3) With adequate turbulent mixing add step 2 to step 1 and maintain at 80C for 10 minutes.
- 4) Reduce mixing speed and begin cooling to room temperature.
- 5) Add the Mackstat DM after 5 minutes and continue mixing and cooling to room temperature.